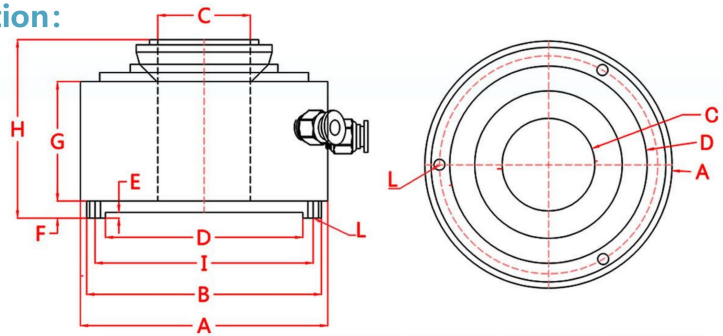
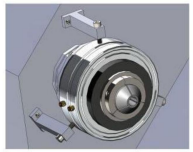
GA vice-jaw type rotary chuck

- Built-in rotary cylinder, no need to install additional rotary cylinders
- Easy to install, quick to set up the working clamping system.
- High working flexibility, quick change of vice jaws
- Center through-hole (max. 68mm), supports rear feeding.
- Maximum speed 1800 rpm
- Clamping repeatability within 0.05mm
- Suitable for automation/semi-automation conversion of traditional lathes.
- Forced opening, no jamming
- Cutting fluid must not be directed to the collet

Specification:



Item	GA-25	GA-25S	GA-40	GA-40S	GA-70
A	170	170	212	212	266
B	135	135	192	192	192
C	25	25	45	45	68
D	100	100	155	155	155
E	4	4	5	5	5
F	18	18	18	18	22
G	48	59.5	66	72.5	87
H	102	102	127	127	141
I	115	115	172	172	172
J	M8*3 (pcd115)	M8*3 (pcd115)	M10*3 (pcd172)	M10*3 (pcd172)	M10*3 (pcd172)
Max through hole	25mm	25mm	45mm	45mm	68mm
Max rotaryspeed	1800rpm/min	1800rpm/min	1600rpm/min	1600rpm/min	1400rpm/min
Operatio npressure	3-8kgs/cm²	3-8kgs/cm²	3-8kgs/cm²	3-8kgs/cm²	3-8kgs/cm²
Accuracy	0.05mm	0.05mm	0.05mm	0.05mm	0.05mm
Clamping force	2500kgf@7kgs/cm²	2500kgf@7kgs/cm²	4000kgf@7kgs/cm²	4000kgf@7kgs/cm²	5000kgf@7kgs/cm²
N.W	7.5kgs	8kgs	15kgs	16.5kgs	23kgs

Product Use Cases