

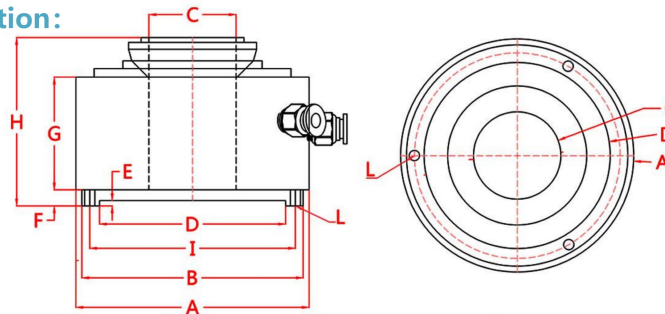
Rotary Power Chuck

GH Sub-Jaw Hydraulic Swivel Collet

- Self-contained power chuck, no need for an extra rotary actuator
- Widely applied to convert manual lathes into powered ones
- Allow non-stop operation when loading and unloading
- Easy to install, set up working system quickly
- Expand the actuator to increase the chucking power
- Changing the jaws quickly
- Match up working for self-motion feeding material
- Force the clamp to loosen
- Notice:** Avoiding the cutting fluid enter into chuck directly



Specification:



Item	GH-25	GH-40	GH-70	GH-90	GH-120	GH-150	GH-200
A	148	192	227	247	285	316	379
B	135	192	192	232	235	246	298
C	25	45	68	88	118	150	200
D	100	155	155	190	190	210	210
E	4	5	5	6	6	5	5
F	18	20	22	20	20	19	14
G	60	70	83	97	108	122	135
H	104.5	126.5	142	155	164	195	282
I	115	172	172	210	210	210	260
J	M8*3 (pcd115)	M10*3 (pcd172)	M10*3 (pcd172)	M12*3 (pcd210)	M12*3 (pcd210)	M12*3 (pcd230)	M14*3 (pcd278)
Max through hole	25mm	45mm	68mm	88mm	120mm	150mm	200mm
Max rotary speed	1800rpm/min	1600rpm/min	1400rpm/min	1100rpm/min	800rpm/min	600rpm/min	300rpm/min
Operating pressure	16kgs/cm ² Hydraulic	16kgs/cm ² Hydraulic	16kgs/cm ² Hydraulic	16kgs/cm ² Hydraulic	16kgs/cm ² Hydraulic	16kgs/cm ² Hydraulic	16kgs/cm ² Hydraulic
Accuracy	0.05mm	0.05mm	0.05mm	0.05mm	0.05mm	0.05mm	0.05mm
Clamping force	2500kgf@16kgs/cm ²	4000kgf@16kgs/cm ²	5000kgf@16kgs/cm ²	5800kgf@16kgs/cm ²	6200kgf@16kgs/cm ²	7200kgf@16kgs/cm ²	8500kgf@16kgs/cm ²
N.W	8.5kgs	17kgs	22kgs	29kgs	35kgs	45kgs	65kgs