

JAC-E Air Expanding Mandrel

Derui JAC-E series is a high speed rotary pneumatic expanding mandrel. Air cylinder inside design, double angle expanding, function stable and clamping force large. Max rotary speed is 3500rpm/min, clamping range from 10-42mm. different workpiece replace the expanding collet, clamping and expanding all available. accuracy less than 0.025mm. dustproof and waterproof. suitable for small parts support inner hole processing, such as grinding machien, 4th and 5th axis processing.



Item	JAC-15-E	JAC-25-E
A	102	167
B	70	130
C	15	25
D	90	110
E	4	5
F	47	55
G	3	3
H	90	147
I	M5*6 (PCD90)	M8*4 (PCD147)
J	customized	customized
K	70	90
L	M5*4 (PCD47)	M5*4 (PCD62)
M	customized	customized
N	M21*P1.5	M34*P1.5
O	φ3*2 (PCD16)	φ6*2 (PCD24)
P	20	33
Q	customized	customized
Through hole	15MM	25MM
Collet	C-N15	C-N25
Accuracy	0.03mm	0.03mm
Rotary Speed	3500RPM/min	3000RPM/min
Oper. pressure	3-8kgs	3-8kgs
N.W	3.9kgs	10kgs

Specification

