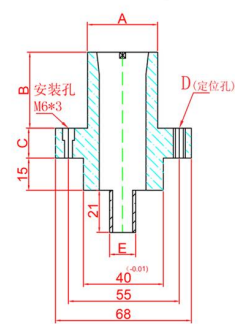
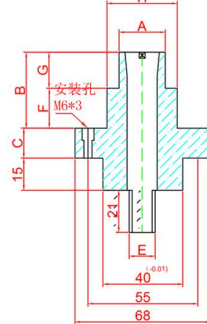


Expanding Collet

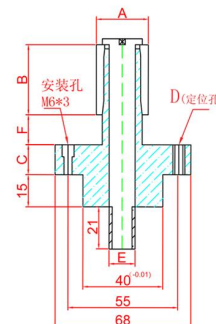
1.R-130 Expanding Collet



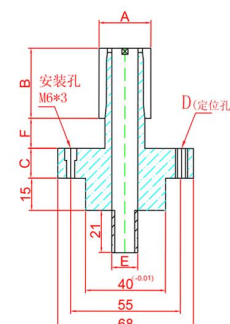
Single Angle



Single Angle with step

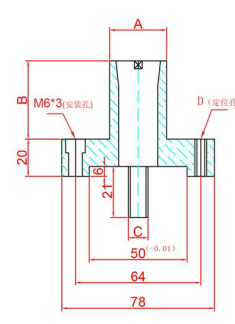


Double angle through

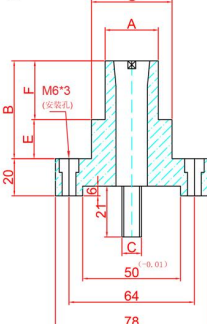


Double angle blind hole

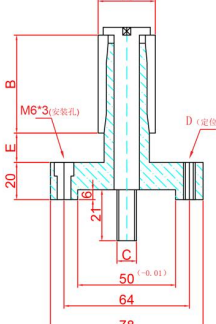
2.R-155 Expanding Collet



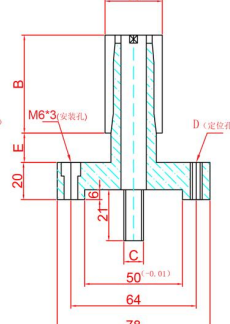
Single Angle



Single Angle with step

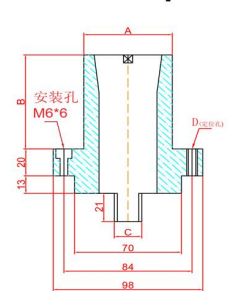


Double angle through

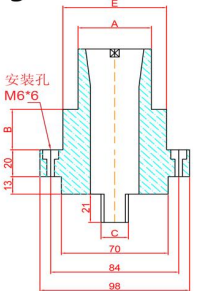


Double angle blind hole

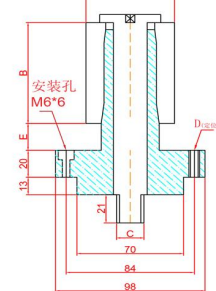
3.R-230 Expanding Collet



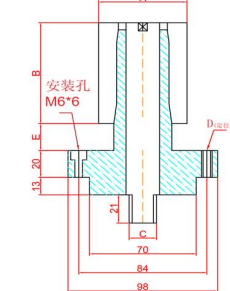
Single Angle



Single Angle with step



Double angle through



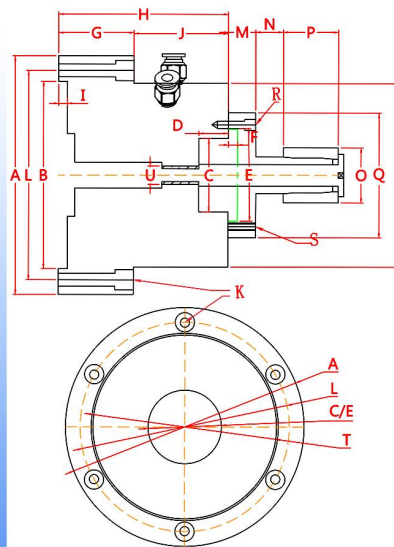
Double angle blind hole

SA Expanding Chuck



- ▲ Air cylinder front design, no need to install extra Cylinder
- ▲ Maximum speed 3500 RPM
- ▲ The accuracy of the body is within 0.005mm
accuracy of repeated clamping is within 0.01mm
- ▲ Clamping range 8-178mm, different workpiece to replace collet
- ▲ Dustproof and waterproof
- ▲ Widely used in machining center CNC four-axis five-axis,
precision grinding machin, CNC lathes and other special
automation machines

Specification



Item	SA-130	SA-155	SA-230
A	130	155	235
B	102	120	190
C	40	/	70
D	16	/	13
E	/	50	/
F	/	5	/
G	41	41	46
H	92.5	92.5	110
I	5	5	6
J	51.5	51.5	64
K	M6*P1.0*6	M6*P1.0*6	M10*P1.5*6
L	PCD113	PCD136	PCD210
M	15	19	25
N	15	15	25
O	8-45mm	8-89mm	8-178mm
P	Customized	Customized	Customized
Q	68	78	140
R	M6*3 (PCD55)	M6*3 (PCD64)	M6*6 (PCD84)
S	M6*3 (PCD55)	M6*3 (PCD64)	M6*3 (PCD84)
T	100	110	170
U	M5-M16	M5-M36	M5-M52
Rotary Speed	3500rpm/min	2500rpm/min	2000rpm/min
Accuracy	0.015mm	0.015mm	0.015mm
Oper. pressure	3-8kgs/cm ²	3-8kgs/cm ²	3-8kgs/cm ²
N.W	6.5khs	9kgs	24kgs