

Stationary Air Chuck

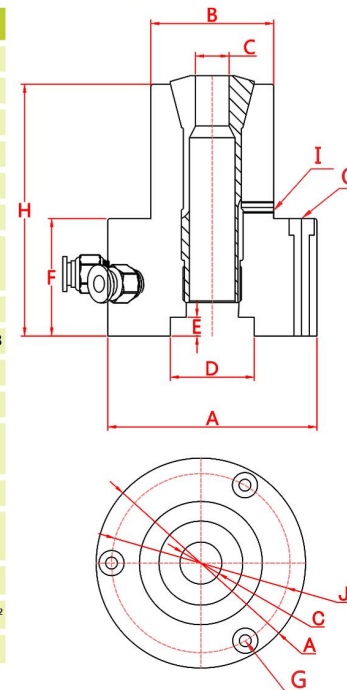
DAS-SS Mini stationary air chuck



DGDR CHUCK DAS-SS series is a small fixed air collet chuck, Steel chuck body, compact volume(Max OD 75MM), through hole 25MM, different workpiece replacement collet, support a variety of inner hole customization, one table can accommodate multiple small fixed chuck, saving space and raising working efficiency, clamp barrel after pulling clamping design, high clamping repeatability(within 0.015mm). Opening stroke 1mm, suitable for light machining, for example Laser, welding, assembly, drilling, tapping, etc., clamping force can be adjusted, high rigidity, dustproof and waterproof, long service life, suitable for all kinds of drilling and milling table, CNC machining center, honing machine, etc

Specification

Item	DAS-15SS	DAS-20SS	DAS-25SS
A	75	75	98
B	44	48	64
C	15	20	25
D	30	40	40
E	6.75	8	7
F	42	43.5	49.4
G	M5*3 (PCD64)	M5*3 (PCD64)	M6*3 (PCD85)
H	90	107	113
I	M6 Screw hole*3	M6 Screw hole*3	M6 Screw hole*3
J	64	64	85
Collet	YB-15	YB-20	YB-25
Max through hole	15mm	20mm	25mm
Accuracy	0.015mm	0.015mm	0.015mm
Operating pressure	3-8kgs	3-8kgs	3-8kgs
Piston area	16.45m ²	14.13m ²	26m ²
Clamping force	112kgf@7kgs/cm ²	98kgf@7kgs/cm ²	182kgf@7kgs/cm ²
N.W	1.7kgs	1.85kgs	3.5kgs



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