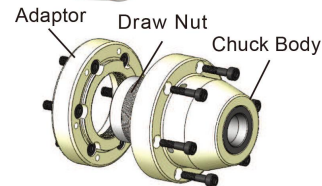


Precision Collet Chuck

CPD

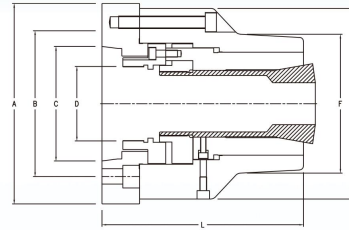
Dead-Length Collet Chuck

- Adops 5C/ 16C collets
- 5C Collet: max. capacity 26mm
- 16C Collet: max. capacity 40mm



JATO offers a blank drawnut when shipping the chuck. Customers could thread the drawnut according to the drawtube of the machine

CPD Collet Chuck Dimension



Model	CPD-5CA5	CPD-5CA6	CPD-16CA5	CPD-16CA6
Spindle Nose	A2-5	A2-6	A2-5	A2-6
A	138(5.43")	158(6.22")	138(5.43")	158(6.22")
B (P.C.D.)	104.8(4.13")	133.4(5.25")	104.8(4.13")	133.4(5.25")
C	82.6(3.25")	106.4(4.19")	82.6(3.25")	106.4(4.19")
D (for Drawtube)	M73xP1.5	M73xP1.5	M91xP1.5	M91xP1.5
E	100(3.94")	100(3.94")	138(5.43")	138(5.43")
F	78(3.07")	78(3.07")	90(3.54")	90(3.54")
L	123(4.84")	125(4.92")	145(5.71")	148(5.83")
Mounting Bolts	6H-M10	6H-M12	6H-M10	6H-M12
Collet	5C Collet	5C Collet	16C Collet	16C Collet
Ref. Cylinder	JAL636	JAL636	JA362	JA362
Max. Pull Force	1800kgf (3900lbf)	1800kgf (3900lbf)	2300kgf (5060lbf)	2300kgf (5060lbf)
Max. RPM	6000	6000	5000	5000
Net Weight	8.0kgs	9.0kgs	10.0kgs	12.0kgs

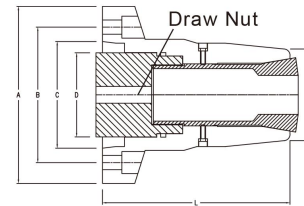
CPB

Pull Back Collet Chuck

- Adops 5C/ 16C collets
- 5C Collet: max. capacity 26mm
- 16C Collet: max. capacity 40mm
- Pull back design. High accuracy



CPB Collet Chuck Dimension



Model	CPB-5CA5	CPB-5CA6	CPB-16CA5	CPB-16CA6
Spindle Nose	A2-5	A2-6	A2-5	A2-6
A	137(5.39")	166(6.54")	137(5.39")	166(6.54")
B (P.C.D.)	104.8(4.13")	133.4(5.25")	104.8(4.13")	133.4(5.25")
C	82.6(3.25")	106.4(4.19")	82.6(3.25")	106.4(4.19")
D (for Drawtube)	Max. M58	Max. M65	Max. M58	Max. M65
F	60(2.36")	60(2.36")	80(3.15")	80(3.15")
L	122(4.80")	122(4.80")	145(5.71")	145(5.71")
Mounting Bolts	3H-M10	3H-M12	6H-M10	6H-M12
Collet	5C Collet	5C Collet	16C Collet	16C Collet
Ref. Cylinder	JAL636	JAL636	JA362	JA362
Max. Pull Force	1800kgf (3900lbf)	1800kgf (3900lbf)	2300kgf (5060lbf)	2300kgf (5060lbf)
Max. RPM	6000	6000	5000	5000
Net Weight	5.0kgs	7.5kgs	5.5kgs	10.0kgs